

Work Order ID 58478

May 7, 2010 10:26:24 AM



Page 1

Item ID: D206-642-347

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 07/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-5-07

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-642-347
CHG002

0.00

S. Webster

H. Gm BG 10/05/14

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

P. 10/5/14 (1)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S. Webster

(X)

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Stop



Start Date: 07/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-642-347

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10-5-18

10/05/2010

MF

10-5-19

Picklist Print

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Work Order ID: 58478

Parent Item: D206-642-347

Parent Item Name: Wearshoe

Comments: IPP RevA: New issue DD verified by:EC
per IIN revN DD verified by:JLM

IPP Rev:B as

Start Date: 07/05/2010

Required Date: 14/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3537-1 Wearpad		Manufactured	No			110	Each	31.0000	6	57256		

Location Loc Qty Loc Code

FP 1

55465 1

FP18 30

57511 30

D3537-3

Manufactured No

110

Each

20.0000

1

Wearpad

Location Loc Qty Loc Code

FP17 20

57512 20

D3535-11

Manufactured No

110

Each

12.0000

1

Wearshoe

Location Loc Qty Loc Code

FP019 12

57261 12

D3536-11

Manufactured No

110

Each

20.0000

1

Gasket

Location Loc Qty Loc Code

FP011 12

57867 12

ST497A 8

46649 4

46715 4

46649

Picklist Print

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Work Order ID: 58478



Parent Item: D206-642-347



Parent Item Name: Wearshoe

Start Date: 07/05/2010

Required Date: 14/05/2010

Comments: IPP RevA: New issue DD verified by:EC
per IIN revN DD verified by:JLM

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3535-23 Wearshoe		Manufactured	No			110	Each	20.0000	1			

Location Loc Qty Loc Code

FP 7

56054 7

FP21 13

57730 13

D3536-23 Gasket		Manufactured	No			110	Each	10.0000	1			
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Location Loc Qty Loc Code

FP011 10

57529 10

D3535-35 Wearshoe		Manufactured	No			110	Each	12.0000	1			
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Location Loc Qty Loc Code

FP 1

51608 1

FP018 11

57528 11

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Shop Packet Print

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Picklist Print

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Work Order ID: 58478

Parent Item: D206-642-347

Parent Item Name: Wearshoe

Comments: IPP RevA: New issue DD verified by:EC
per IIN revN DD verified by:JLM

IPP Rev:B as

Start Date: 07/05/2010

Required Date: 14/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
* D3536-35 Gasket		Manufactured	No			110	Each	11.0000	1	58637		

Location Loc Qty Loc Code

FP 1
51628 1
FP012 10
57530 10

MS27039C1-08

Purchased

No

110

Each

168.0000

54

SCREW

Location Loc Qty Loc Code

ST293 168
19185 168

AN960C10L

Purchased

No

110

Each

0.0000

54

washer

NA8114500332R

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Shop Packet Print

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1.3 D206-642-311-4/407 LOW & HIGH GEAR SKIDTUBES

Item	Qty	Qty	Qty	Part Number	Description
				D206-642-311	SKIDTUBE INSTALLATION, LH
				D206-642-312	SKIDTUBE INSTALLATION, RH
				D206-642-341	SKIDTUBE
		X		D206-642-347	WEARSHOE KIT (REPLACES 343)
			X	D206-648-013	GROUND HANDLING KIT
				D2650-5	SKIDTUBE ASSEMBLY
25		14		D2651-1	* PLUG ⁽¹⁾
26		14		D2651-3	* O-RING ⁽¹⁾
3		1		D2646	* AFT CAP ⁽¹⁾
4		2		MS27039-1-08	* SCREW ⁽¹⁾
5		2		AN960JD10L	* WASHER ⁽¹⁾
6				D2932-1	SADDLE, FWD OUT, LH
7				D2932-2	SADDLE, FWD OUT, RH
8				D2933-1	SADDLE, FWD IN, LH
9				D2933-2	SADDLE, FWD IN, RH
10				D2938-1	SADDLE, AFT OUT, LH
11				D2938-2	SADDLE, AFT OUT, RH
12				D2939-1	SADDLE, AFT IN, LH
13				D2939-2	SADDLE, AFT IN, RH
14				AN3-41A	BOLT
15				D2652	BUSHING
16				MS21042-3	NUT (OR MS21042-4)
17				AN960JD10	WASHER
18				AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
19				AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
20				AN960JD516	WASHER
21				AN4-6A	BOLT
22				AN960JD416	WASHER
23				MS21042-4	NUT (OR MS21042-3)
24		6		D3537-1	WEARPAD (REPLACES D2535-3)
25		1		D3537-3	WEARPAD (REPLACES D2535-1)
26		1		D3538-11	WEARSHOE (REPLACES D206-643)
27		1		D3538-11	GASKET
28		1		D3538-23	WEARSHOE (REPLACES D2535-23)
29		1		D3538-23	GASKET
30		1		D3538-35	WEARSHOE (REPLACES D2535-35)
31		1		D3538-35	GASKET
32		54		MS27039C1-08	SCREW
33		54		AN960C10L	WASHER
34		54		ALST-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS-1032-130, AELS-1032-130)
35				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
36				D3455-1	WASHER
37				D3457-1	WASHER
38				MS21043-4	NUT
39				AN406A	BOLT
40				AN960C416	WASHER
41				D3413-1	RING (REPLACES D2535-1)
42				D2712	SET SCREW
43				D2954	SADDLE SPACER
44				D2935	SADDLE SPACER
45			2	D3414-041	GHW LUG (REPLACES D2535-1)
46			4	AN3037A	BOLT
47			8	D2652	BUSHING
48			4	MS21043-3	NUT
49			4	AN960C10	WASHER

NOTE: PART 12, THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE
THE SIZE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N

Date: 09.09.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries